



vers.011 / 02



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as31gt.rearsets

as31gt.rearsets-K10

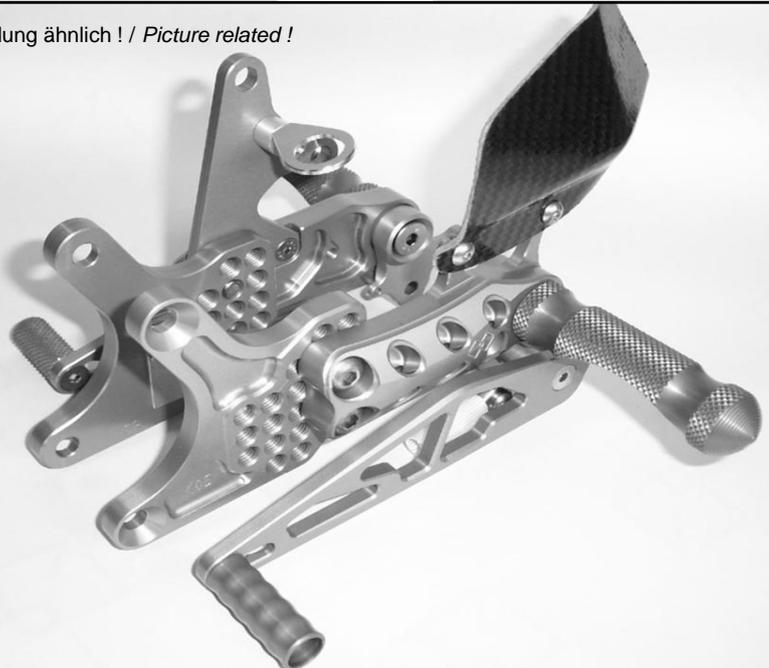
Zertifikat

Certificate

Anbauanleitung

Owners manual

Abbildung ähnlich ! / *Picture related !*



www.gillestooling.com

info@gillestooling.com

Safety instructions



You must read these Installation Instructions carefully and make sure you understand everything they contain, before commencing work.

Thank you for purchasing one of our products and we wish a lot of enjoyable riding. With Gilles you make a standard bike - your bike.

- Safety always comes first.
- Do you have the correct tools?
- Do you have the ability and aptitude to confidently mount this product. If in doubt consult a skilled technician.
- We always advise fitment is carried out by skilled personal.
- Non-compliance with the instructions can be hazardous. For your own protection and the safety of the bike please always follow the instructions.
- Any Gilles parts will not be covered by warranty if fitted incorrectly.

General instructions

- Please ensure the motorcycle is adequately secured before commencing work.
- Always make sure that the motorcycle is stable and firmly supported.
- A hot engine and exhaust system can burn. Allow all hot parts to cool before commencing work.
- Keep children and household pets well away from the work zone.
- Remove all items of personal jewellery (rings, chains, wristwatch, etc.) before commencing work.
- The fitment instructions relate only to the fitment on a standard motorcycles.
- We cannot warranty or legislate for interaction or interference with non standard or custom parts.
- If a technician is installing the parts please ensure these instructions are passed to the owner.
- Please keep the instruction manual at a safe place. In case of selling our product, please hand the installation instructions over to the new owner.
- Consult info@gillestooling.com if the instructions in question are no longer in your possession.

Operating licence

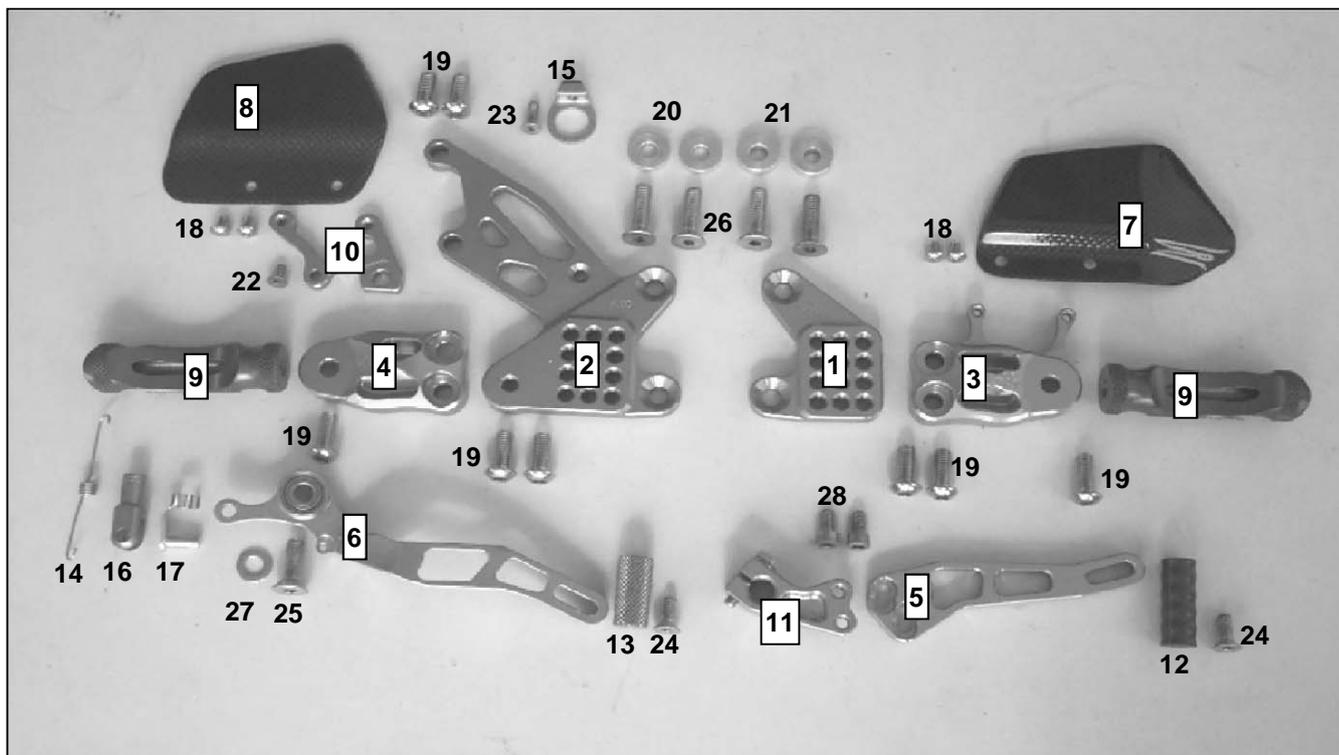
- Always comply with the regulations regarding approval in the country of use.
- For the Federal Republic of Germany:
Entry required in the vehicle's registration papers.
- The footrest system must not be used on public roads if the gearbox shift pattern is reversed.

Assembling note

- Screws, bolts and nuts are tightened in accordance with the applicable DIN/ISO standards. Tightening torques that deviate from the standards are stated.
- Clamping area must non-greased.
- All threaded connections must be greased with suitable grease. Please be careful with the tools to avoid i.e. scratches.
- Mounting and bleeding at the brake system only by skilled personal.
- Take care that no wires and hoses (especially brake hoses) are too close or touching other components or moving parts.
- After each mounting check all bolts for correct tightening and specified torque moment.
- Take care that any parts from the footrest system always have a minimum clearance of 5 mm to any moving parts.

K10

Teileliste/Partlist



Pos.	Description	Part-No.	Qty.
1	left basic plate	K10-GL-*	1
2	right basic plate	K10-GR-*	1
3	left adjusting plate	UV03L-*	1
4	right adjusting plate	UV02R-*	1
5	gear lever	US-11-*	1
6	brake lever	UB06-*	1
7	left heel protector	CAR 01L	1
8	right heel protector	CAR 02R 6,5-40	1
9	footrest	UF04-*	2
10	holder brake cylinder	UHB16-*	1
11	gear arm	SA02-*	1
12	gear lever toe piece	UTR02-*	1
13	brake lever toe piece	UTR01-*	1
14	spring	FE70	1
15	holder stopp light	BLS01	1
16	brakecylinder adapter	UAD02-30	1
17	clip	FKB 6x12	1
18	screw	M5x8-7380-VA	4
19	screw	M8x20-7380-VA	8
20	collar	DS20-8-4	2

Pos.	Description	Part-No.	Qty.
21	collar	DS20-8-6	2
22	screw	M5x10-7991-VA	1
23	screw	M5x16-7991-VA	1
24	screw	M6x16-7991-VA	2
25	screw	M8x25-7991-VA	1
26	screw	M8x30-7991-VA	4
27	washer	ULS8,4	1
28	screw	M6x12-912-VA	2
29			
30			
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40			

-* = colour; G= gold / t= titanium / B= black

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Anbauanleitung / Manual



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Links:

-Schalthebel und Rastenanlage demontieren(1).

Left hand side:

-Unscrew gear lever and footrest system(1).

-Schalthebel US-11 mit Schaltarm SA02 an Getriebewelle befestigen(2).

Anzugsdrehmoment: 10Nm

-Höhenverstellung erfolgt mit Schrauben M6x12-912.

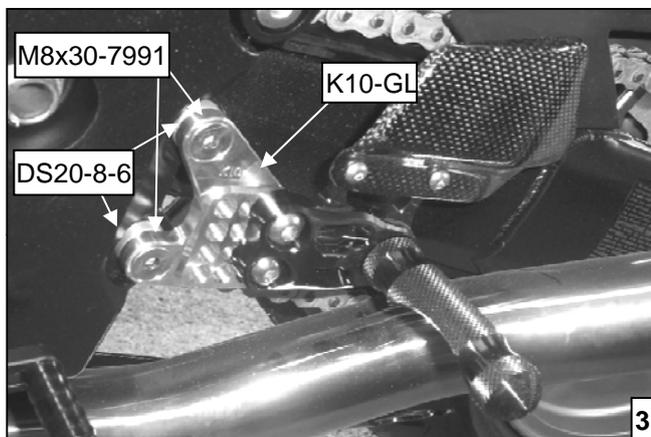
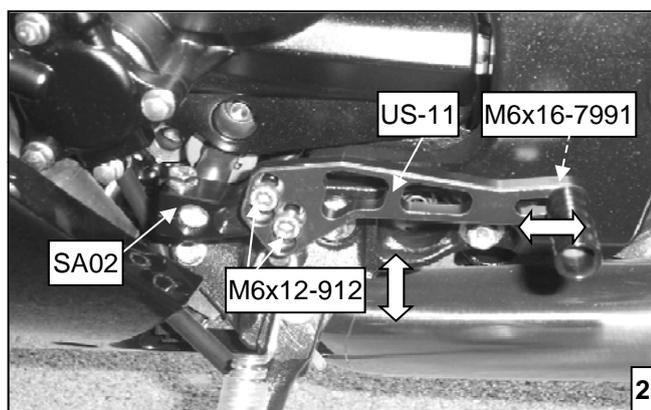
-Längenverstellung erfolgt mit Schraube M6x16-7991.

-Fit gear lever US-11 with gearm SA02 onto gearbox(2).

Tightening torque: 10Nm

-Use bolts M6x12-912 for height adjustment.

-Use bolt M6x16-7991 for length adjustment.



-Grundplatte K10-GL mit Schrauben M8x30-7991 und DS20-8-6 an Rahmen befestigen(3).

Anzugsdrehmoment: 20 Nm

-Fasten basic plate K10-GL with bolts M8x30-7991-VA and DS20-8-6 onto frame(3).

Tightening torque: 20 Nm



Rechts:

-Bremszylinder, Rastenanlage und Stopplightschalter demontieren(4).

Right hand side:

-Detach brake cylinder, original rearsets and stoplight switch(4).

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Anbauanleitung / Manual

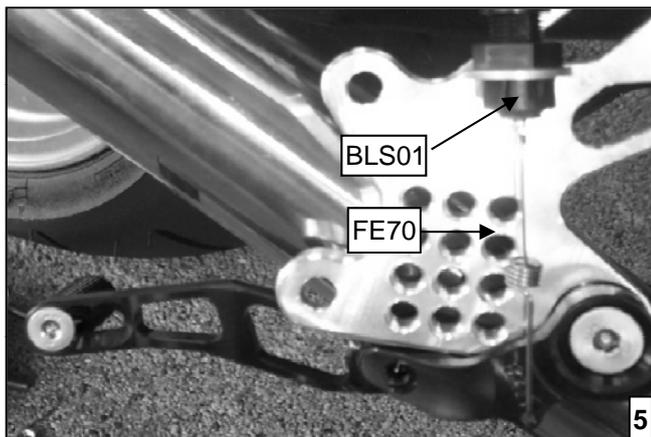


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-Stopplightschalter in BLS01 einsetzen und Feder FE70 an Bremshebel einhängen(5).

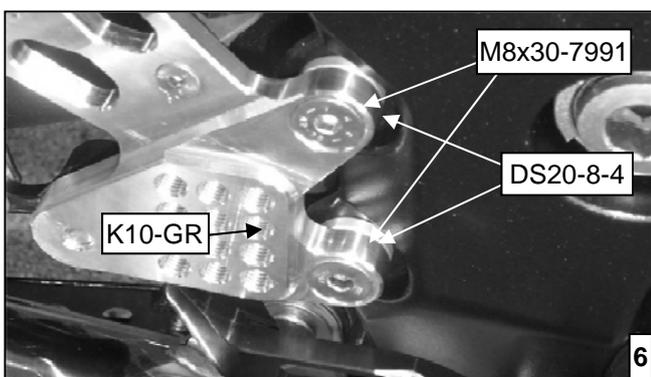
-Fit stoplight switch into BLS01 and hook in spring FE70 at brake lever(5).

-Grundplatte K10-GR mit Schrauben M8x30-7991 und DS20-8-4 an Rahmen befestigen(6).

Anzugsdrehmoment: 20 Nm

-Bremszylinder mit Schraube M8x20-7380 an Grundplatte anschrauben(7).

Anzugsdrehmoment: 20Nm

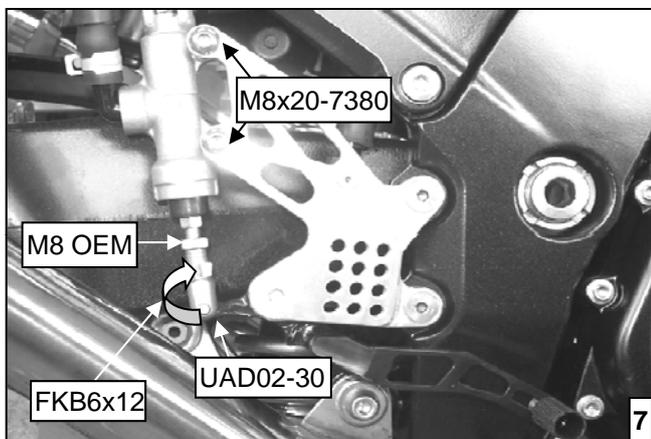


-Fasten basic plate K10-GR with bolts M8x30-7991 and DS20-8-4 onto frame(6).

Tightening torque: 20 Nm

-Fix master cylinder with bolts M8x20-7380 onto basic plate K10-GR(7).

Tightening torque: 20Nm



-UAD02-30 an Bremszylinder aufschrauben und mit Federklappbolzen FKB 6x12 an Bremshebel sichern.

-Höhe Bremshebel mit Kolbenstange an UAD02-30 einstellen und mit original Mutter M8 kontern(7).

Anzugsdrehmoment: 20 Nm

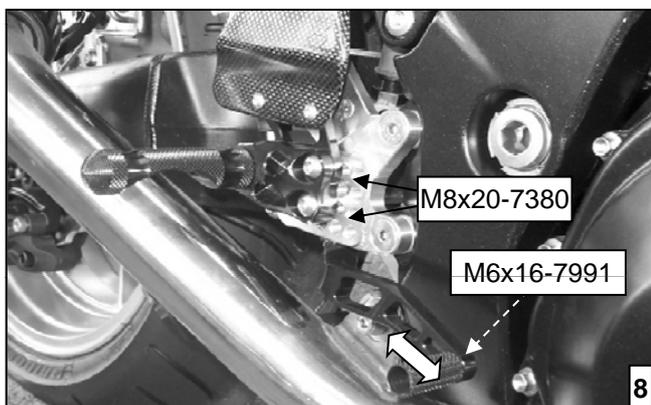
-Stopplightschalter einstellen.

-Screw UAD02-30 on brake cylinder and secure with clip pin FKB6x12 onto brake lever.

-Set brake lever at UAD02-30 and secure with OEM nut M8(7).

Tightening torque: 20 Nm

-Adjust stoplight switch.



-Verstellplatte mit Schrauben M8x20-7380 an Grundplatte befestigen(8).

Anzugsdrehmoment: 20 Nm

-Längenverstellung mit Schraube M6x16-7991

Anzugsdrehmoment: 10Nm

-Fasten adjusting plate with bolts M8x20-7380 onto basic plate(8).

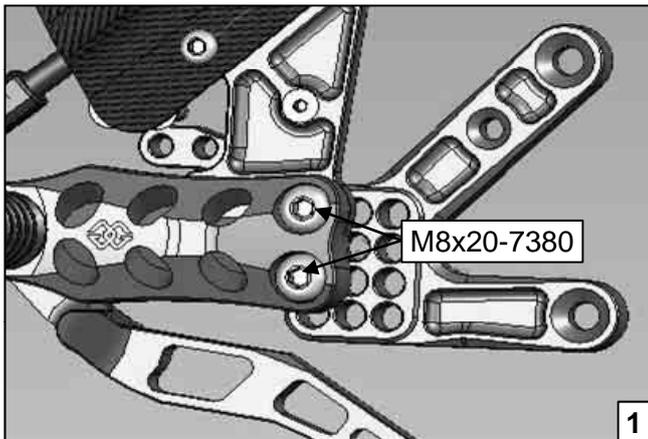
Tightening torque: 20Nm

-Use bolt M6x16-7991 for length adjustment.

Tightening torque: 10Nm

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Einstellung / Adjusting



-Zur Verstellung der Fussrastenanlage müssen die beiden Klemmschrauben M8x20-7380 der Verstellplatte entfernt werden.

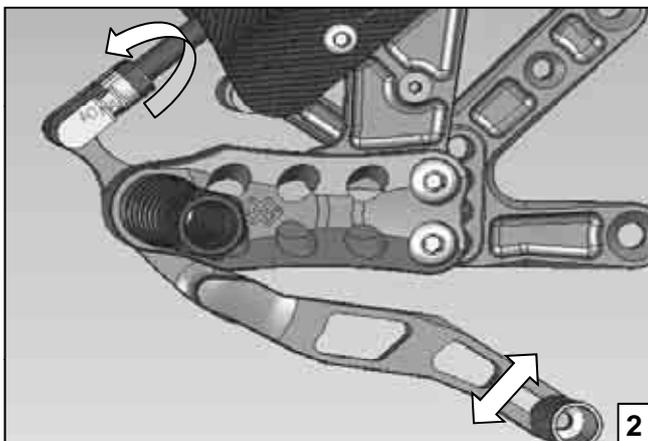
-Nach Einstellung festziehen(1).

Anzugsdrehmoment: 20 Nm

-To adjust the footrest system, the M8x20-7380 bolts from the adjusting plate(1) have to be removed.

-Tighten bolts after adjusting.

Tightening torque: 20 Nm



-Die Höheneinstellung des Bremshebels erfolgt durch die Einschraubtiefe des Adapters UAD am Bremszylinder(2).

-Nach Einstellung Adapter an Bremshebel sichern und Kolbenstange kontern.

Hinweis:

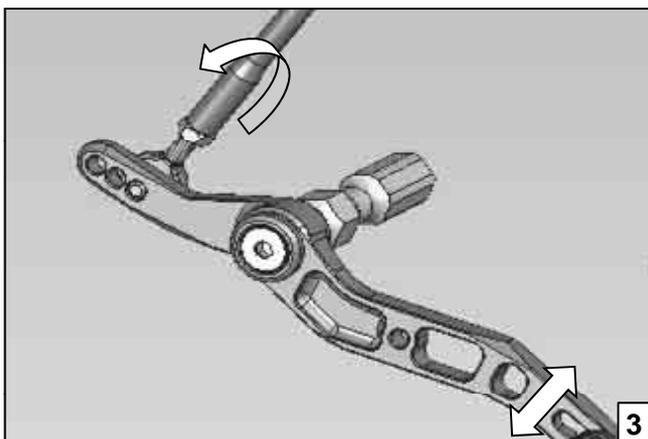
-Bremszylinder darf bei Null-Stellung des Bremshebel nicht gedrückt werden!

-Adjust the brake lever height by altering the length of the brake lever adapter UAD(2).

-After adjusting secure the brake lever adapter and the brake piston rod.

Special note:

-Ensure Brake piston is not under pressure, when brake lever is in the resting position.



-Kontermuttern lösen.

-Um die Höhe des Schalthebels zu verstellen, muss die Schaltstange USW verdreht werden.

-Nach Einstellen Schaltstange mit Kontermuttern sichern(3).

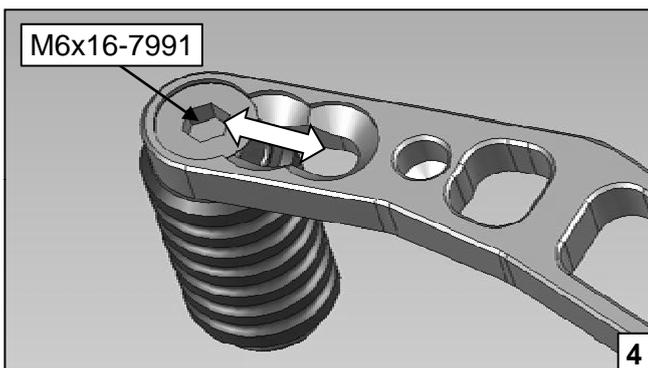
Anzugsdrehmoment: 10 Nm

-Loosen lock-nuts on gear shaft.

-Turn shift rod to adjust shift lever to the desired height(3).

-After adjusting, secure shift rod lock-nuts.

Tightening torque: 10 Nm



-Zur Verstellung des Trittstücks Schraube M6x16-7991 lösen.

-Trittstück linear verschieben, Schraube anziehen(4).

Anzugsdrehmoment: 10 Nm

-To adjust toe piece loosen M6x16-7991 bolt.

-Adjust toe piece linearly, re-install bolt(4).

Tightening torque: 10 Nm

AS31GT

Technische Information *Technical information*



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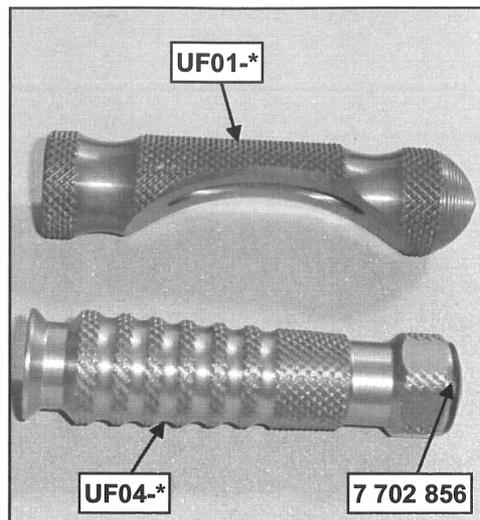


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- Die Fußrasten UF01-* werden ab sofort durch die neuen leichteren Fußrasten UF04-* an unserer Rastenanlage AS31GT ersetzt.
- Zusätzlich wird eine Verschlusskappe 7 702 856 an der neuen Raste verwendet.
- Als Ersatzteil steht die Fußraste UF01-* weiterhin zur Verfügung.
- Bei Bestellung bitte den Fußrastentyp beachten.

- At the AS31GT rearsets the footrest UF01-* will be replaced by the lighter new UF04-* footrest.
- In addition is the plug 7 702 856 onto this footrest.
- The footrest UF01-* is still available as a spare part.
- Please choose the correct type at ordering.



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Packzettel/Packing Slip



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Pos.	Description	Part-No.	Qty.	OK
1	bolt	M8x20-7380-VA	2	
2	bolt	M8x30-7991-VA	4	
3	spacer	DS 20-8-4	2	
4	spacer	DS 20-8-6	2	
5	spring	FE 70	1	
6	brake cyl. adapter	UAD 02-30 complete	1	
7	manual	AS31GT-K10-ABA	1	
8	certificate	04TG0133	1	

MA	
Datum	