



Fitting Instruction

Article-No. : 110S064 & 110S064T
Product : Rear Set
Manufacturer : Suzuki
Model : GSF600 Bandit '95 - '04
GSF650 Bandit '05 - '06
GSF1200 Bandit '96 - '06

Important:

Read this instruction manual carefully and mind all warnings and tips. You should do this work only if you're qualified; otherwise we recommend this mounting to be done by a qualified workshop. Improperly mounting of this kit can reduce the driveability of the motorcycle and may be a risk to your health and life.

Special works are marked with the following signs. Please take special care on these works.



Warning! Important mounting instruction. It shows risks to your life and health.



Tips for mounting and maintenance or to avoid damage.

Fitting:

Remove stock rear sets. The following original parts will be used for your new rear set:



Rear sets are premount but all screws are not tightened! Always use locknuts or proper amount of medium thread-locking adhesive (i.e. Loctite 243). All details of assembling are shown on the backside drawing. All parts are welded into their bags as they belong together.



The push-rod of the master brake cylinder has to be shortened about 13mm. The pin of the side stand has to be shortened or removed completely, according to the gearshift lever position.

The tightening torques for connections to the frame refers to the manufacturers' instructions. Use the following torques for all the other screwing:

M5	=	6Nm	=	4.43lbf ft
M6	=	10Nm	=	7.38lbf ft
M8	=	20Nm	=	14.75lbf ft
M10x1.25	=	30Nm	=	22.13lbf ft



After installing your new rear set **test brake and gear shifting at low speed. If anything is not operating properly or braking efficiency is poor, testing at high speeds may result in death or serious injury!**

Maintenance:



Periodically proof all functions during service intervals. Use **particle free (no MoS₂)** Lithium-/Bariumgrease on soap base to maintain lever bushings.



