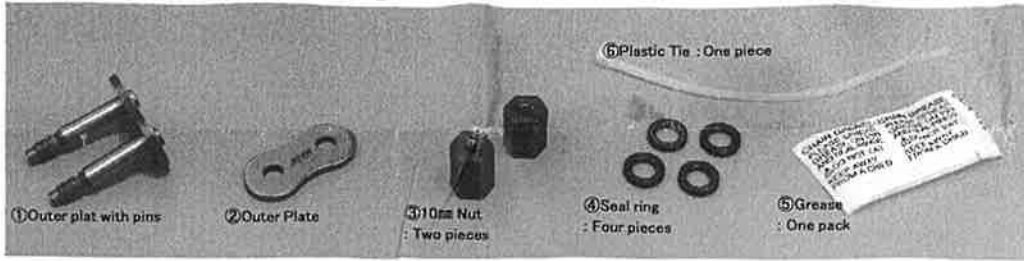


Instruction manual for Screw Type Connecting Link (SLJ)

【The supplied items in a pack】



【Required tools to install】

(1) Scissors

To cut the plastic tie.

(2) Wrench(10mm)

To insert the outer plate.

(3) Pliers

To snap off the pins.

- ① Check to see if all supplied items (shown above) are in the pack.
- ② Turn off the main switch to stop the engine completely.
- ③ Make the motorcycle steady with a stand on flat ground, and then make the rear wheel rotate.
- ④ Cut the installed chain with a cutting tool

⑤ Connect the old cut chain with the new chain with the plastic tie. Pull out the old chain.

Caution: Do this work on the rear sprocket.

⑥ Spread the grease on surface of the outer plate with pins, the outer plate and four pieces of seal ring.

⑦ Put two pieces of seal rings on the pins up to the bottom.

⑧ Insert the outer plate with pins into the bushings at the connection. Check if the insertion is complete.

Caution: Cut new chain to the proper length before connect.

⑨ Put two pieces of seal rings on the projecting pins.

⑩ Fit the outer plate onto it.

Caution: Stamp should be on the outside (exterior) of the chain.

⑪ Screw the nuts on the pins until they cannot be rotated by fingers.

⑫ Tighten the right and left nuts with a wrench (10mm) by **rotating 60° alternately** to press the outer plate into the pins. Tighten the nuts completely until they won't move anymore.

(Work with fingers as well)

Caution: Excess load may break the groove of nuts and the nuts may not be able to be removed.

⑬ Remove the nuts and check that the outer plate is completely pushed as shown Fig. 1.

If the outer plate is NOT completely pushed as shown Fig. 2, repeat steps ⑪ and ⑫.

⑭ Screw the nut again at the point of Fig. 3. Hold the nut with the wrench and snap off the pins.

(CAUTION)

- ※ Grease is removed on the chain in this instruction to show the process clearly.
- ※ The outer plate should be pressed completely. Incomplete press fitting may cause a serious accident.
- ※ When the pins are not snapped off, the pins may contact with body of motorcycle. Even if the pins are snapped off, the pins might contact with body of motorcycle. Check the chain's contact with body of the motorcycle carefully.
- ※ The outer plate and the outer plate with the pins are designed larger than the main parts of the chain to increase strength.
- ※ These nuts are no-perforation in order to avoid excessive press fitting of the outer plate. But excessive load may cause breakage on nut's groove and the nut may